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GESTIONE DEGLI IMPIANTI FRIGORIFERI E DI CONDIZIONAMENTO

AREA PROFESSIONALIZZANTE: TECNOLOGIE PER LA CONSERVAZIONE E TRASFORMAZIONE UF: GESTIONE DEGLI IMPIANTI FRIGORIFERI E DI CONDIZIONAMENTO DOCENTE: ING. GIUSEPPE GARIFOLI



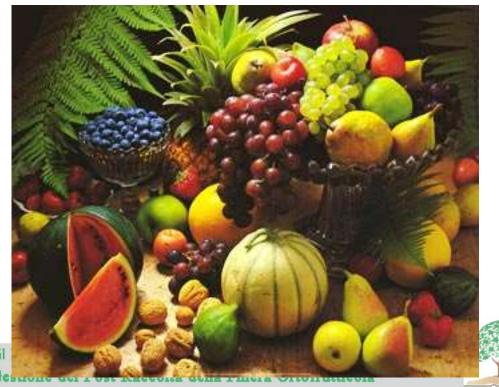
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WE WANT TO HELP YOU TO IMPROVE THE CONSERVATION OF YOUR FRUITS AND VEGETABLES.



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LONG LIFE TO YOUR FRUITS AND VEGETABLES

WHY TODAY ARE YOU HERE TO LISTEN TO A PERFECT STRANGER THAT HE WANTS TO SPEAK ABOUT COOLING? (WHEN YOU HAVE VERY IMPORTANT THINGS TO DO)





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THE HEART OF WORK OF *COLD ENERGY* IS TO PROTECT YOUR PRODUCTS, RESULT OF MONTHS OF HARD WORK IN THE FIELDS





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THE PLANTS ARE BUILT FOR YOUR PRODUCTS, NOT THE OPPOSITE

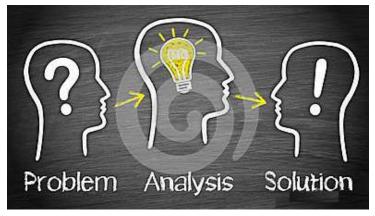




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THE PLANTS ARE BUILT FOR YOUR PRODUCTS, NOT THE OPPOSITE

EACH PRODUCT HAS ITS PROBLEMS AND FOR EACH PROBLEM THERE IS THE RIGHT SOLUTION





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NO TO STANDARD REFRIGERATING SYSTEMS





COLD ENERGY BUILT PLANTS TAYLOR MADE



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EXPERIENCE: GROWING TOGETHER





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COLD ENERGY NEAR CUSTOMERS

COLD ENERGY ORGANIZATION



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Corso ITS VI Ciclo "Tecnico Superiore della Gestione del

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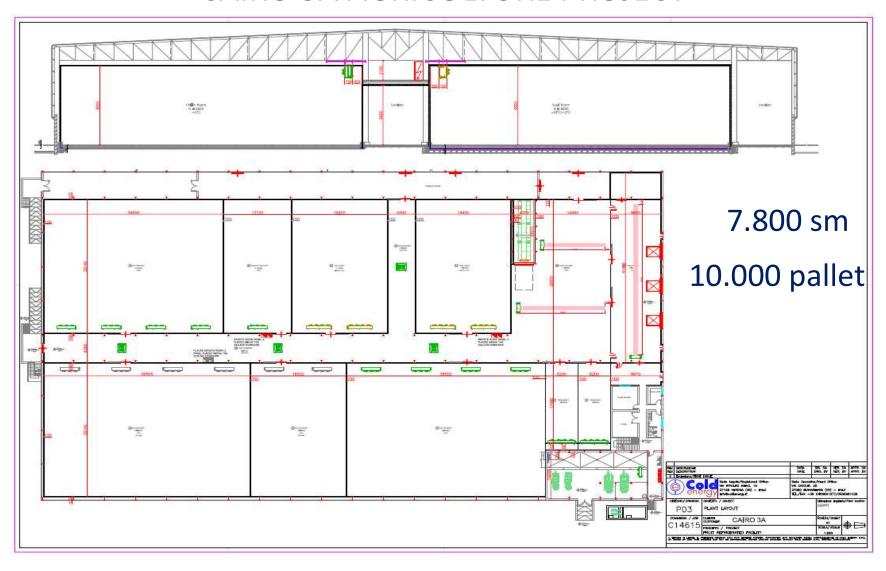
RULES OF COLD ENERGY





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CAIRO 3A AGRICOLTURE PROJECT



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NEW TECHNOLOGY





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ECOLOGY AND ENERGY CONSUMPTION







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RELIABILITY





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PRECOOLING TUNNEL





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PRECOOLING TUNNEL

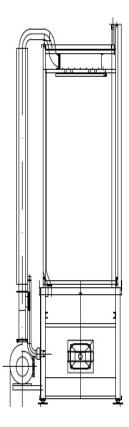


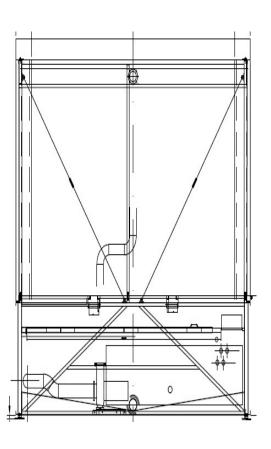


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HYDROCOOLER







LONG LIFE TO YOUR FRUITS AND VEGETABLES – NEW TECHNOLOGY

HYDROCOOLER









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VACUUM







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ADIABATIC COOLER







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RIPENING SYSTEM FOR MANGO, AVOCADO AND BANANA

CALIFORNIA SYSTEM







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RIPENING SYSTEM FOR MANGO, AVOCADO AND BANANA

CENTRAL DEPRESSION SYSTEM









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RIPENING SYSTEM FOR MANGO, AVOCADO AND BANANA

ECOTOP SYSTEM PATENTED



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FREON CHILLER





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AMMONIA CHILLER





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AMMONIA PLANT

HIGH PERFORMANCE



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PERFORMANCE COMPARISON – DATA SHEET CHILLER FREON

Prestazioni		and the same
Capacità di Raffreddamento		719,37 kW
Efficienza	1,87 EE	R (kW/kW)
Carica refrigerante per circuito R134a	188 kg	188 kg
Sound Power Level		103 dBA

Evaporatore		Condens	atore
Tipo	Low w/o freeze protection	Temp. Ambiente	38,00 C
Temperatura in uscita	-8,00 C	Altitudine	0,0 m
Temperatura in ingresso	-3,94 C	Tipo di aletta	Alluminio
Portata acqua	48,39 L/s	Ambiente	Alta temperatura esterna
Perdita di carico	35,0 kPa	Motore di ventilatore	Ventilatori di condensazione standard
Fattore di incrostazione	0,017700 m2-deg C/kW	Potenza assorbita ventilatori	33,70 kW
Tipo di fluido	Glicole etilenico	Numero di ventilatori	24
Concentrazione antigelo in peso	35,00 %		
Punto di congelamento del liquido		Portata d'aria totale del	102,74 m3/s
Configurazione evaporatore	Isolato	condensatore	
Dati elettrici			
Alimentazione	400v/50Hz/3Ph	Corrente massima	1124,00 A
Potenza	385 10 kW	Corrente di avviamento	1030,00 A
Potenza assorbita dal compressore	349,80 kW		
Dati generali			
Lunghezza	12244 mm	Peso in spedizione	11881 kg
Larghezza	2250 mm	Peso in funzionamento	11929 kg
Altezza	2530 mm		

COOLING CAPACITY = 719,37 kW

POWER COMSUPTION = 349,80 kW

COP = 2,05





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PERFORMANCE COMPARISON

Input Evaporator Conditions

Input Compressor Conditions

Input Condenser Conditions

Evap. Temp.	-12.00	*C	Suct. Press.	2.63	bara	Cond. Temp.	38	.c
Evap. Press.	2.678151	bara	Suct. Temp.	-12	*C	Cond. Press.	14.70936	bara
Useful	0	*C	Disch. Press.	14.92	bara	Disch. Press. Loss	0.21	bar
Non Useful	0	.c	Liquid Subcooling	4	*C		4	CU.
Suct. Press. Loss	0.05	bar				_		

Economiser SuperFeed

SideLoad SuperFeed

Economiser Superfeed No Economiser

Side Load Superfeed	No Side Load
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Oil Cooling

Oli Cooling	LRI (LP Port)	3
Oll / Discharge	50	*C

Specific Gravity	0.9	- 3
Specific Heat	1.842	kJ/(kg,*C)

Performance at Full Load

Evap. Capacity	771.06	kWR
Abs. Power	245.16	kW
Abs. Torque	787.98	Nm
COP	3.14	
Cond. Capacity	1016.61	kWR

Disch. Temp.	50	*C
Disch. Superheat	11.49	*C
Disch. Dew Temp.	38,51	*C
Suct. Flow	0.71	kg/s

Oli Temp.	50	*C
Oll/Gas Press.	2.07	bar
Oil Pump	3.76	l/s
Oil Flow	2.9	l/s
LRI Flow	0.16	kg/s
LRI Press.	5.45	bara

Performance at Min Load

Disch, Temp.	50	.c
LRI Flow	0.13	kg/s

Oil Temp.	50	.c
Oil Flow	2.02	l/s

COOLING CAPACITY = 771,06 kW

POWER COMSUPTION = 245,18 kW

COP = 3,14

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PERFORMANCE COMPARISON

FREON CHILLER COP 2,05

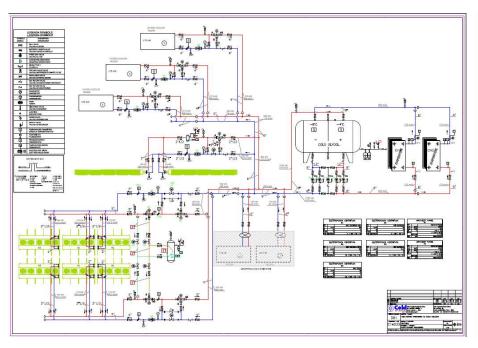
AMMONIA CHILLER COP 3,14

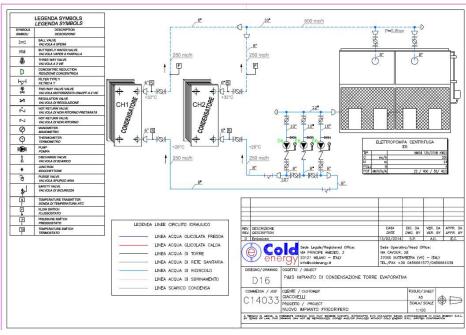
UNDER EQUAL CONDITION FOR EACH HOUR OF OPERATION YOU HAVE A SAVINGS OF 120,8 kW



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DATA FLOW DIAGRAM





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WORKING ROOM CONDITIONATED IN MILAN





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BANANAS RIPENING ROOM IN AUSTRIA







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ENGINE ROOM IN MILAN





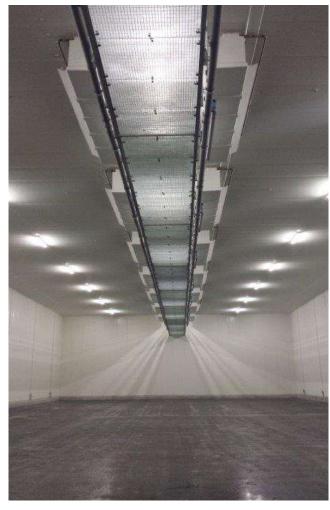




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WAREHOUSE IN POLAND





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WAREHOUSE IN POLAND







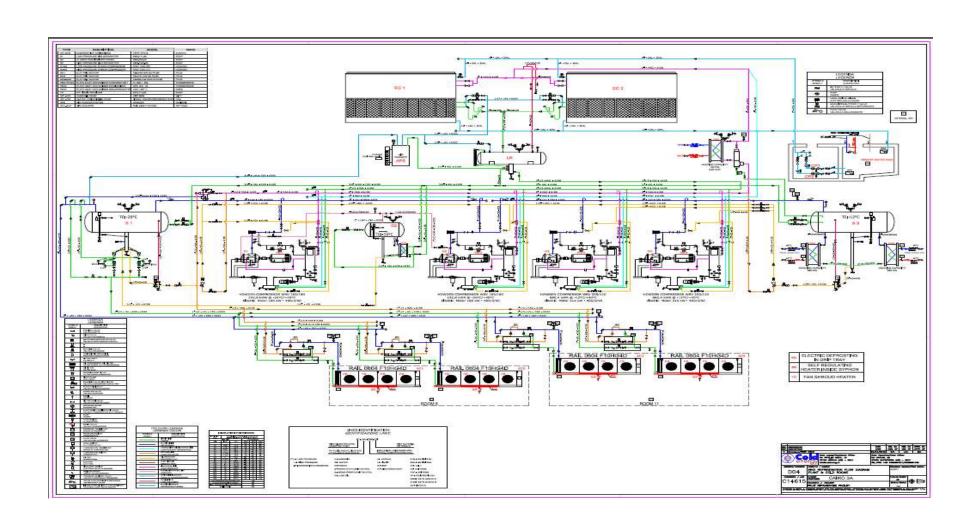
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WAREHOUSE IN SOUTH OF ITALY





LONG LIFE TO YOUR FRUITS AND VEGETABLES - USE CASE



LONG LIFE OF YOUR FRUITS AND VEGETABLES - NEW TECHNOLOGY

THANK YOU FOR YOUR ATTENTION





